



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.3704
Job Sheet 167344



Part No: 647.3704

Job Qty: 1 ea

Part Name: 204,205,212,214 Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Mario Poulin

Type: AOG

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/3/17	0.00	0.00	Start Up Stores/Pkg2		
110	Packaging	1 pcs		11/3/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/3/17	0.00	0.00	QC4		
125	DC	1 pcs		11/3/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/3/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/3/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 647.3704
Descriptions: 130 - Identify and pack for shipping as per PPP 647.3704

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation IN Production 600.1012 exp. 02/2018 601.2045 exp. 02/2019	600.1012 5004666	1	28	0	0
	601.2045 FM137538-90	1	26	0	0
	601.3073 5004673	1	7	0	0
	601.3082 5004678	6	0	0	0
	601.3083 F163199	1	1	0	0
	647.3802 5004655	1	4	0	0
	647.3804 F163323	1	1	0	0
	647.3903 5005577	1	0	0	0
	647.4010 5004645	1	14	0	0
	647.4011 5004638	1	2	0	0
	647.4110 5004637	1	8	0	0
	647.4111 5004636	1	7	0	0
	647.4112 5004634	1	6	0	0
	647.4113 5004632	1	10	0	0
	647.4114 F162365	2	7	0	0
	647.4115 F162370	2	7	0	0
	647.4116 5004628	1	7	0	0
	647.4210 5004627	1	13	0	0
	647.4211 5004626	1	13	0	0
	647.4212 5004625	1	6	0	0
	647.4310 5004624	1	6	0	0
	647.4311 5004623	1	6	0	0
	647.4312 5004622	1	9	0	0
	647.4313 5004621	1	5	0	0
	647.4410 5004620	1	8	0	0

	AN3-11A	5004592	8	151	0	0
	AN3-4A	5004590	3	313	0	0
	AN3C10A	5004589	2	8	0	0
	CCR264SS-3-03	5004587	16	34	0	0
FM13764x2	CCR264SS3-04	5004583	12	33	0	0
	CR3212-4-2	500 5004582	5	102	0	0
	CR3212-4-3	5004579	17	39	0	0
	CR3212-4-4	5004578	7	383	0	0
	CR3213-4-2	5004575	31	252	0	0
5004574x6	CR3213-4-3	03 50045725x1	24	605	0	0
	CR3213-4-4	5004571	16	215	0	0
	CR3213-4-5	05 5004570	28	172	0	0
	CR3213-4-8	5004569	4	58	0	0
	MS21042-08	5004567	18	0	0	0
5004562x6	MS21042-3	5004560x54	79	39	0	0
FM135945x19	MS21047-3	5004564x3	4	212	0	0
5004559	MS21047L06	5004557	6	47	0	0
	MS21047L08	5004556	6	14	0	0
	MS21071L3	5004555	4	41	0	0
	MS24694-C53	5004554	8	83	0	0
	MS24694-S49	5004553	1	196	0	0
	MS27039-08-08	5004552	16	44	0	0
	MS27039-08-11	5004551	2	1,555	0	0
5004548x1	MS27039-1-07	5004545x11	12	93	0	0
	MS27039-1-09	5004543	14	91	0	0
	MS27039-1-10	5004542	42	149	0	0
FM137820.45x19	NAS1149F0332P	5004541	157	3,087	0	0
	NAS1149FN832P	5004537x	534	4,400	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S004730

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CANADA
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204,205,212,214 Cable Cutter System, High

PART NO: 647.3704
Revision:
Operation: Packaging
Quantity: 1
Change No:

Mfg Date: 11/01/17
Job No: 167344

REFERENCE ONLY

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NOTES:

- 1 AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.
- 2 IF REQD. USE F/N 32 TO CONNECT CO-AXIAL CABLE.
- 3 VENDOR : ONLINECOMPONENTS.COM
- 4 AT CUSTOMERS OPTION, INSTALL F/N 56 BY MATCH DRILLING ONTO F/N 1 OR F/N 2.
- 5 APPLY F/N 55 TO FAYING SURFACES.
- 6 VENDOR : MCMMASTER-CARR
VENDOR P/N: 86715K27
60A DUROMETER

DETAIL C

4/3

647.3701 SHOWN

UNINCORPORATED ECN(S)

07228, 04845, 04880

REV	DESCRIPTION	DATE	APPROVED
LAST PROJECT REVISION (P)			
N/C	RECALL RELEASE	07-20-06	P. BRAYO

16	16	16	16	41	601.2207	NUT/PLATE RIVET	0000000000
12	12	12	12	40	601.2491	NUT/PLATE RIVET	0000000000
7	7	7	7	39	601.1066	CHERRY RIVET	0000000000
17	17	17	17	38	601.1065	CHERRY RIVET	0000000000
5	5	5	5	37	601.1604	CHERRY RIVET	0000000000
6	6	6	6	36	601.3082	CHERRY RIVET	0000000000
2	2	2	2	35	601.1624	BOLT	0000000000
8	8	8	8	34	601.2826	BOLT	0000000000
3	3	3	3	33	601.2825	BOLT	0000000000
1	1	1	1	32	601.3073	CONNECTOR	0000000000
8	8	8	8	31	601.2419	SCREW	0000000000
1	1	1	1	30	601.3070	SCREW	0000000000
2	2	2	2	29	601.2893	SCREW	0000000000
14	14	14	14	28	601.3069	SCREW	0000000000
16	16	16	16	27	601.2263	SCREW	0000000000
42	42	42	42	26	601.1365	SCREW	0000000000
12	12	12	12	25	601.2198	SCREW	0000000000
157	157	157	157	24	601.1607	WASHER	0000000000
34	34	34	34	23	601.2764	WASHER	0000000000
1	1	1	1	22	647.4310	RH UPPER STRUT	0000000000
1	1	1	1	21	647.4310	LH UPPER STRUT	0000000000
1	1	1	1	20	647.4310	LH LOWER STRUT	0000000000
1	1	1	1	19	647.4311	RH LOWER STRUT	0000000000
1	1	1	1	18	647.4212	PLATE	0000000000
1	1	1	1	17	647.4211	BRACKET RH	0000000000
1	1	1	1	16	647.4210	BRACKET LH	0000000000
1	1	1	1	15	647.4114	SHIM	0000000000
2	2	2	2	14	647.4113	SHIM	0000000000
2	2	2	2	13	647.4112	SHIM	0000000000
1	1	1	1	12	647.4111	CLIP	0000000000
1	1	1	1	11	647.4110	CLIP	0000000000
1	1	1	1	10	647.4109	COUPLER	0000000000
1	1	1	1	9	647.4108	COUPLER	0000000000
1	1	1	1	8	647.4011	WIPER DEFLECTOR LH	0000000000
1	1	1	1	7	647.4010	WIPER DEFLECTOR RH	0000000000
1	1	1	1	6	647.3914	DEFLECTOR	0000000000
1	1	1	1	5	647.4410	RAIL	0000000000
1	1	1	1	4	647.3904	LOWER CUTTER ASSY HIGH	0000000000
1	1	1	1	3	647.3803	LOWER CUTTER ASSY LOW	0000000000
1	1	1	1	2	647.3802	212 UPPER CUTTER ASSY	0000000000
1	1	1	1	1	647.3801	412 UPPER CUTTER ASSY	0000000000
647.3704	204, 205, 212	CABLE CUTTERS KIT HIGH					
647.3703	204, 205, 212	CABLE CUTTERS KIT LOW					
647.3702	412	CABLE CUTTERS KIT HIGH					
647.3701	412	CABLE CUTTERS KIT LOW					

REF	REF	REF	REF	56	647.3701	GPS MOUNT KIT		
A/R	A/R	A/R	A/R	55	601.2045	RTV	LOCITE 946	
A/R	A/R	A/R	A/R	54	601.1012	SEALANT	PR1425	
1	1	1	1	53	601.3083	ADHESIVE RUBBER SEAL	ME-R-3045	
4	4	4	4	52	601.2957	NUT/PLATE	0000000000	
4	4	4	4	51	600.0795	NUT/PLATE	0000000000	
6	6	6	6	50	601.3066	NUT/PLATE	0000000000	
6	6	6	6	49	601.3065	NUT/PLATE	0000000000	
18	18	18	18	48	601.2973	LOCKWAS	0000000000	
79	79	79	79	47	601.2943	LOCKWAS	0000000000	
4	4	4	4	46	601.2364	CHERRY RIVET	0000000000	
28	28	28	28	45	601.1183	CHERRY RIVET	0000000000	
16	16	16	16	44	601.1915	CHERRY RIVET	0000000000	
24	24	24	24	43	601.0790	CHERRY RIVET	0000000000	
31	31	31	31	42	601.1039	CHERRY RIVET	0000000000	
3704, 3703	3704, 3703	3704, 3703	3701	FIND #	PART #	DESCRIPTION	MATL	SPEC.

QTY	DESCRIPTION	MATL	SPEC.
1	647.3704	204, 205, 212	CABLE CUTTERS KIT HIGH
1	647.3703	204, 205, 212	CABLE CUTTERS KIT LOW
1	647.3702	412	CABLE CUTTERS KIT HIGH
1	647.3701	412	CABLE CUTTERS KIT LOW

APICAL INDUSTRIES

2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

412 CABLE CUTTERS KIT

REV: N/C
SCALE: NONE
SHEET 1 OF 5